Trouble shooting based on Users Experience:

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| No connection between PALPC and other parts  | -Make sure you installed RS232 to USB converter driver -Control all COM to find the proper one I found that on COM3  |
| After running and send command actuator dose not move  | -Make sure the red emergency bottom is not pushed-Make sure you turned on black power bottom on the rear panel of the controlling.-Make sure the green power bottom in front panel is on and lighting |
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