Trouble shooting based on Users Experience:

|  |  |
| --- | --- |
| No connection between PALPC and other parts | -Make sure you installed RS232 to USB converter driver  -Control all COM to find the proper one I found that on COM3 |
| After running and send command actuator dose not move | -Make sure the red emergency bottom is not pushed  -Make sure you turned on black power bottom on the rear panel of the controlling.  -Make sure the green power bottom in front panel is on and lighting |
|  |  |
|  |  |
|  |  |

.